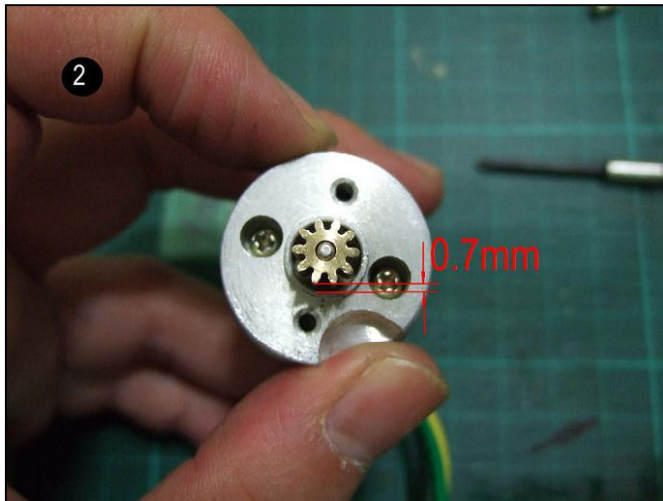
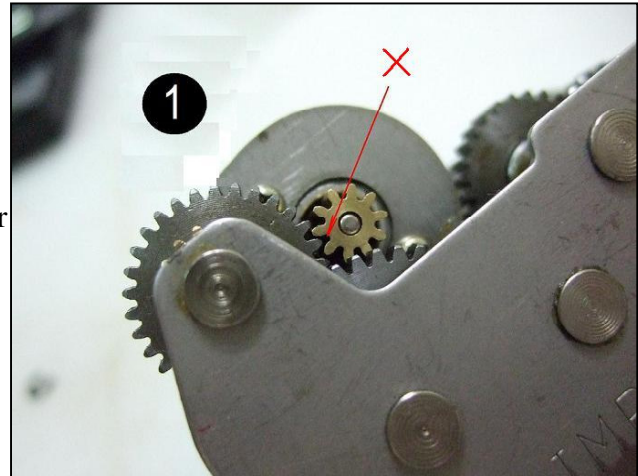


Have an IMPACT in your tanks

STEP 1

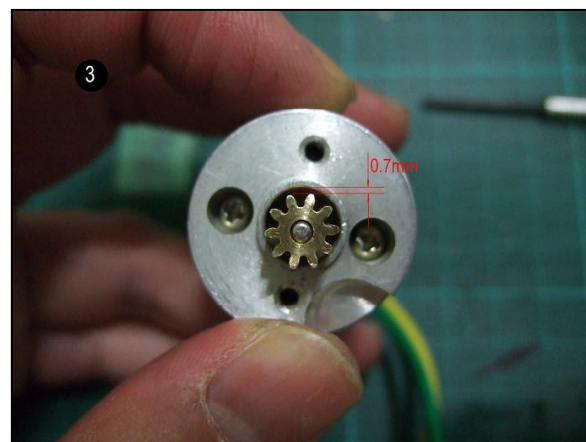
Always check for good contact between pinion gear and DDG before running.

If the contact is not good, as in picture, note the direction of mis-alignment and remove the Motor Assembly for alignment



STEP 2

After removing the Motor Assembly from TU, loosen the 2 screws on the motor bracket. It is designed to have a play of ~0.7mm



STEP 3

~0.7mm in other direction



STEP 4

Align the bracket to the correct amount of direction, as note from **STEP 1**

Secure tight the 2 screws

STEP 5

Check if the contact is good, if not, repeat **STEP 1 ~ STEP 4** again.

When the contact is good, secure the Motor Assembly onto the TU and the DDG.

Dry run the TU to check if the gears are running good.

If running is good, alignment is completed

